

Board Material

Polyurethane Board for Tools and Molds

Key Properties

- Fine surface structure
- High HDT and very low CTE
- Good dimensional stability
- Good compressive and flexural strength

Applications

- Master models
- Cubing models
- Tooling Jigs and Fixtures
- Vacuum forming tools

Mechanical Properties

			WB-0801
Color	visual		Gray
Density	ISO 1183	g/cm ³	ca. 0.80
Shore hardness D	ISO 868		65 – 70
Coefficient of thermal expansion	ISO 11359	10 ⁻⁶ K ⁻¹	45 – 50
Deflection temperature, HDT	ISO 75	°C	85 – 90
Compressive strength	ISO 604	MPa	40 – 45
Flexural strength	ISO 178	MPa	35 – 40

Processing

The product should have a temperature of 20°C – 25°C during processing.

Packaging

RAKU® TOOL WB-0801	1500 x 500 x 25 mm
	1500 x 500 x 50 mm
	1500 x 500 x 75 mm
	1500 x 500 x 100 mm

Storage

The material should be stored flat and in a dry place. Temperature variations should be avoided during storage and transportation.

Handling Precautions

Good workplace ventilation is to be ensured during processing. At the same time, the employer's liability insurance association's industrial hygiene safety regulations regarding the handling of reaction resins and their hardeners are to be observed. Please take heed of the appropriate safety data sheets.

For information on adhesives and repair pastes see the corresponding individual technical data sheets.